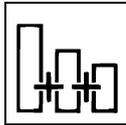
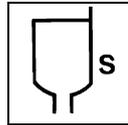


# RAPIDUR CONVERTER



1000 g +  
500 g +  
200-500 g



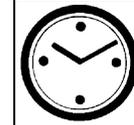
14-16" FC4 spray  
20-25" FC4 curtain  
coating at 20°C



Ø 1,6 – 1,8 mm  
N° coats: 1  
Pressure: 3/4 bar



Suitable for curtain  
coating



Air drying at 25°C  
Tack-free: 60 minutes  
Through-drying: 7 days

Pot life at 20-25°C  
> 2 h

Low baking at stages at  
temperatures from 20° to  
50°C

## DESCRIPTION

Rapid drying polyurethane topcoat for matt lacquered finishes, also usable as an undercoat.

## USE

Suitable for matt lacquered finishes on panels and furniture components. Especially suitable as an undercoat to overcoat with clearcoats.

## CHARACTERISTICS

- Good vertical stability
- Good full-bodied film
- Good covering power
- Excellent overcoatability
- Good chemical resistance
- Rapid drying

## SUBSTRATE PREPARATION

Application on wooden manufactured items suitably prepared with PU, acrylic, polyester and UV basecoats. Sand the basecoat with abrasive papers up to P400.

## APPLICATION

- Low pressure spray, airless and airmix.
- Curtain coating

## Mixing ratio:

RAPIDUR CONVERTER  
I3869 M 260 CATLIZZATORE (hardener)  
I4262 277 DILUENTE (medium-slow thinner) or  
I0391 214 DILUENTE (standard thinner) or  
I0380 OPALAYD DILUENTE (fast thinner)

## weight and volume

1000 parts  
500 parts  
200-500 parts

Pot life at 20°C: over 2 hours at 20-25°C  
Spray viscosity at 20°C: 14-16" FC4 for spray  
20-25" FC4 for curtain coating  
Ø Air cap by spray: 1,6 – 1,8 mm  
Spray pressure: 3,0-4,0 bar  
N° of coats: 1  
Product quantity applied: 120-160 g/m<sup>2</sup>  
Gloss: 20 ± 2 gloss  
V.O.C.: refer to the relevant MSDS

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## **DRYING TIMES**

### **Air drying at 25°C and R.H. < 65%:**

Dust-free:	30 min.
Tack-free:	60 min.
Stackable:	2 hours
Through-drying:	7 days

### **Low baking:**

Suitable for low baking at stages at temperatures from 20°C to 50°C

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## **SUGGESTED PAINTING PROCESS**

Different wood species  
Sanding with P100-P150-P180 abrasive paper  
Basecoat application  
Sanding with P280-P320-P400 abrasive paper  
RAPIDUR CONVERTER application, 120-160 g/m<sup>2</sup>

**TECHNICAL DATA SHEET N° W200-GB**  
**UPDATED 04/2019**

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