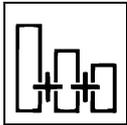
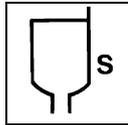


# VETRIVE EFFECT



1000 g +  
200 g +  
500-800 g

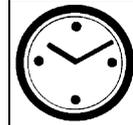
Pot life at 20-25°C  
> 2 h



14-16" FC4 spray  
at 20°C



Ø 1,3- 1,6 mm  
N° coats: 1  
Pressure: 3/4 bar



Air drying at 25°C  
Tack-free: 2 h  
Through-drying : 7 days

Low baking at stages is  
possible

## DESCRIPTION

One or two-coat matt acrylic finish for lacquered items and undercoats with metallic or micaceous effect.

## USE

Suitable for matt lacquered non-yellowing finishes on GLASS for internal use.

## CHARACTERISTICS

- Excellent flow
- Excellent adhesion
- Excellent superficial hardness
- Excellent chemical resistance
- Useable as an undercoat to overcoat with lacquered finishes
- Fast drying

## SUBSTRATE PREPARATION

Application on glass manufactured items suitably prepared and cleaned.

## APPLICATION

- Low pressure spray.

### Mixing ratio for one-coat and two-coat painting process:

VETRIVE EFFECT  
I4793 CV010 CATALIZZATORE \* (hardener)  
I3580 231 DILUENTE or (thinner)  
I0391 214 DILUENTE (thinner)

### weight and volume

1000 parts  
200 parts  
500-800 parts

\* As per European Regulation 2020/1149, which amends Annex XVII of Regulation (EC) N ° 1907/2006 (REACH), we communicate that the hardener I4793 CV010 CATALIZZATORE is subject to restrictions concerning the industrial and professional use of diisocyanates. Starting from August 24, 2023, industrial or professional use is allowed only after receiving adequate training.

IVE proposes as an alternative not subject to restriction IV214 CV010-0.1 CATALIZZATORE.

Pot life at 20-25°C: over 2 hours  
Spray viscosity at 20°C: 14-16" FC4  
Ø Air cap: 1,3 – 1,6 mm  
Spray pressure: 2,0-3,0 bar

N° of coats: 2  
First coat up to fade-out: 30 g/ m<sup>2</sup>  
Second coat: 120 g/ m<sup>2</sup>  
Total product quantity applied: 120-160 g/m<sup>2</sup>  
V.O.C.: refer to the relevant MSDS

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## **DRYING TIMES**

### **Air drying at 25°C and R.H. < 65%:**

Dust-free: 30 min.  
Tack-free: 2 hours  
Stackable: 8 hours  
Through-drying: 7 days

### **Low baking:**

Suitable for low baking at stages at temperatures from 20°C to 50°C

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## **SUGGESTED ONE COAT PAINTING PROCESS**

Glass substrates (It is recommended to paint glass on the air side and not on the tin side surface in order to obtain the best adhesion)  
VETRIVE EFFECT product application

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## **SUGGESTED TWO-COAT PAINTING PROCESS**

Glass substrates (It is recommended to paint glass on the air side and not on the tin side surface in order to obtain the best adhesion)  
VETRIVE EFFECT product application  
After 2 hours at least and within 48 hours  
Application of matt lacquered finish Acrylack white or black, thus obtaining greatest resistance against chemicals contained in mastics and silicones.

**TECHNICAL DATA SHEET N° W301-GB**  
**UPDATED 04/2022**

All information contained in this data sheet is the result of carefully controlled tests and is correct to the best of Lechler's knowledge at the time of issue. Since conditions of use are beyond the control of the manufacturer, information contained herein is without warranty, implied or otherwise, and final determination of the suitability of any information or material for the use contemplated and the manner of use is the sole responsibility of the user. FOR PROFESSIONAL USE ONLY.