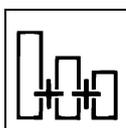
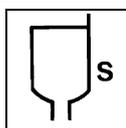


# ACRYLACK EFFECT



1000 g +  
50 or 200 g +  
500-800 g

Pot life at 20-25°C  
> 2 h



14-16" FC4 spray  
at 20°C



Ø 1,3- 1,6 mm  
N° coats: 1  
Pressure: 3/4 bar



Air drying at 25°C  
Tack-free: 2 hours  
Through-drying : 7 days

Low baking at stages is  
possible

## DESCRIPTION

One coat (matt) or two-coat (matt and gloss) acrylic finish for lacquered items and undercoats with metallic and micaceous effect.

## USE

Suitable for lacquered non-yellowing finishes on panels and furniture components. Suitable for open-grain and closed-grain substrates.

## CHARACTERISTICS

- Good vertical stability
- Excellent flow
- Excellent superficial hardness
- Excellent chemical resistance
- Useable as an undercoat to overcoat with clearcoats
- Fast drying

## SUBSTRATE PREPARATION

Application on wooden manufactured items suitably prepared with PU, acrylic, polyester and UV basecoats. Sand the basecoat with abrasive papers up to P400/P600.

## APPLICATION

- Low pressure spray

### Mixing ratio for one coat painting process:

ACRYLACK EFFECT  
I3141 ACRYL 20 CATALIZZATORE \* (hardener)  
I3580 231 DILUENTE or (thinner)  
I0391 214 DILUENTE

#### weight and volume

1000 parts  
200 parts  
500-800 parts

### Mixing ratio for two-coat painting process:

ACRYLACK EFFECT  
I3141 ACRYL 20 CATALIZZATORE \* (hardener)  
I3580 231 DILUENTE or (thinner)  
I0391 214 DILUENTE

#### weight and volume

1000 parts  
50 parts  
500-800 parts

\* As per European Regulation 2020/1149, which amends Annex XVII of Regulation (EC) N ° 1907/2006 (REACH), we communicate that the hardener I3141 ACRYL 20 CATALIZZATORE

is subject to restrictions concerning the industrial and professional use of diisocyanates. Starting from August 24, 2023, industrial or professional use is allowed only after receiving adequate training.

IVE proposes as an alternative not subject to restriction IV197 ACRYL 20-0.1 CATALIZZATORE.

Pot life at 20-25°C: over 2 hours

Spray viscosity at 20°C: 14-16" FC4

Ø Air cap: 1,3 – 1,6 mm

Spray pressure: 3,0-4,0 bar

N° of coats: 2/3

Product quantity applied: 50-60 µ each coat

Available in two gloss levels:

10 ± 2 gloss => Semi Matt

40 ± 5 gloss => Semi Gloss

V.O.C.: refer to the relevant MSDS

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## DRYING TIMES

### Air drying at 25°C and R.H. < 65%:

Dust-free: 30 min.

Tack-free: 2 hours

Stackable: 8 hours

Through-drying: 7 days

### Low baking:

Suitable for low baking at stages at temperatures from 20°C to 50°C

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## SUGGESTED ONE COAT PAINTING PROCESS open- and/or closed-grain

Different types of wood

Sanding with abrasive papers P100-P150-P180

2K Basecoat application

Sanding with abrasive papers P280-P320-P400-P600

ACRYLACK EFFECT (10/40 gloss) product application

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## SUGGESTED TWO-COAT PAINTING PROCESS open- and/or closed-grain

Different types of wood

Sanding with abrasive papers P100-P150-P180

2K Basecoat application

Sanding with abrasive papers P280-P320-P400-P600

ACRYLACK EFFECT product application

After 2 hours at least and within 48 hours apply an acrylic gloss or matt finish

ACRYLUX AY101 LUCIDO

ACRYLACK AY126

ACRYLACK PLUS AY 330

ACRYLACK AY88

DUOLACK UV 600 TIX

## TECHNICAL DATA SHEET N° W401-GB

UPDATED 04/2022

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