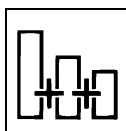
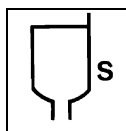


ACRYLACK



1000 g +
200 g +
200-500 g

Pot life at 20-25°C
> 2 h



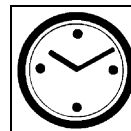
14-16" FC4 for spray
20-25" FC4 for curtain
coating at 20°C



Ø 1,6- 1,8 mm
N° coats: 1
Pressure: 3/4 bar



Suitable for curtain
coating



Air drying at 25°C
Tack-free: 2 hours
Through-drying : 7 days

Low baking at stages is
possible

DESCRIPTION

Matt acrylic finish for lacquered items and undercoats.

USE

Suitable for matt lacquered non-yellowing finishes on panels and furniture components. Especially suitable for open-grain substrates.

CHARACTERISTICS

- Good vertical stability
- Excellent flow
- Excellent superficial hardness
- Excellent chemical resistance
- Useable as an undercoat to overcoat with clearcoats
- Fast drying

SUBSTRATE PREPARATION

Application on wooden manufactured items suitably prepared with PU, acrylic, polyester and UV basecoats. Sand the basecoat with abrasive papers up to P400.

APPLICATION

- Low pressure spray, airless and airmix.
- Curtain coating

Mixing ratio:

ACRYLACK
I3141 ACRYL 20 CAT. (hardener)
I4262 DILUENTE 277 (medium-slow thinner) or
I0391 DILUENTE 214 (standard thinner) or
I0380 DILUENTE OPALAYD (fast thinner)

weight and volume

1000 parts
200 parts
200-500 parts

Pot life at 20°C: over 2 hours at 20-25°C
Spray viscosity at 20°C: 14-16" FC4 for spray
20-25" FC4 for curtain coating
Ø Air cap by spray: 1,6 – 1,8 mm
Spray pressure: 3,0-4,0 bar
N° of coats: 1
Product quantity applied: 120-160 g/m²
Gloss: 10 ± 2 gloss => Semi Matt

V.O.C.: refer to the relevant MSDS

DRYING TIMES

Air drying at 25°C and R.H. < 65%:

Dust-free: 30 min.
Tack-free: 2 hours
Stackable: 8 hours
Through-drying: 7 days

Low baking:

Suitable for low baking at stages at temperatures from 20°C to 50°C

SUGGESTED PAINTING PROCESS

Different types of wood
Sanding with abrasive papers P100-P150-P180
Basecoat application
Sanding with abrasive papers P280-P320-P400
ACRYLACK finish application

NOTES

- It is possible to catalyse with 10% hardener I0380 ACRYL10 CAT.
- It is possible to catalyse with 20% hardener I2914 ACRYL15 CAT. (suggested in wintertime)

TECHNICAL DATA SHEET N° W400-GB
UPDATED 05/2015

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