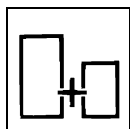
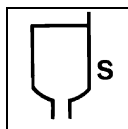




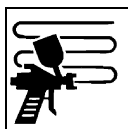
## SERIE PS 15 PATINE



1000 g +  
500 - 1000 g



14-16" FC3 spray  
at 20°C



Ø 1,2 – 1,6 mm  
N° coats: 1  
Pressure: 3/4 bar



Air drying at 20°C  
Tack-free: 60 sec  
Through-drying: 10 min.

### DESCRIPTION

Dry solvent-based removable patinas.

### USE

Patinas of universal usage available in various colours to apply directly onto basecoat and suitable to create an antique aspect in different styles to obtain patinated effects and décapé.

### CHARACTERISTICS

- To be thinned with solvent
- Very good colouring strength
- High gloss of metallic colours in the grain
- Easily removable

### SUBSTRATE PREPARATION

Application on wooden manufactured items suitably treated with paint processes for open-grained wood.

### APPLICATION

- Hand spray
- Automatic spray

### Mixing ratio:

SERIE PATINE PS 15  
I0403 DILUENTE VERNICE TRASPARENTE (thinner)

**weight and volume**  
1000 parts  
500 to 1000 parts

Spray viscosity at 20°C: 14-16" FC3  
Ø Air cap: 1,2 – 1,6 mm  
Air pressure: 3/4 bar  
N° of coats: 1  
Quantity of the applied product: 30-80 g/m<sup>2</sup>  
Theoretical coverage: 10 m<sup>2</sup>/l  
V.O.C. Verify the MSDS according to the selected code

### DRYING TIMES

#### Air drying at 20-25°C:

Through-drying: from 10 to 15 min. according to the temperature

#### Low baking:

Suitable for IR drying or with forced air with temperatures from 20° C to 50°C.



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## **RECOMMENDED PAINTING PROCESS**

Wooden substrates of various species sanded and brushed.  
Application of stain and transparent sealers or white basecoats from the IVE range  
Application of PATINA PS 15  
Drying  
Removal by means of Scotch Brite or P400 abrasive paper  
Application of finishes from the IVE range

**TECHNICAL DATA SHEET N° W1100-GB**  
**UPDATED 07/2020**

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