

**STOPPANI**  
Prodotti vernicianti di qualità



Products  
Catalog



Since 1858 millions of customers have chosen Lechler paints in the Industry, Refinish, Decorative, Yachting and Habitat sectors identified by the five brands of the group.

After more than 150 years approximately 600 people contribute their abilities and passion to the work of research, development, production and marketing of paint products and the training of users.

In Europe the head office of Lechler is located in Como while the production sites are in Como, Seregno and Foligno. The four branches are located in Manchester (UK), Grenoble (France), Barcelona (Spain) and Kassel (Germany). In Brazil the company operates in the production site and branch of Parà (Rio Grande do Sul) and in the branches of Rio Negrinho (Santa Catarina), Ubà (Minas Gerais) and Paulínia (São Paulo).

Lechler products are currently distributed in over 65 countries worldwide.



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SISTEMI DI GESTIONE  
CERTIFICATI



COMMISSIONE EUROPEA  
DIREZIONE GENERALE  
FISCALITÀ E UNIONE ECONOMICA  
Politica doganale  
Regole di origine



OUR COMMITMENT TO SUSTAINABILITY

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## Antifouling



### Sibelius Active Self Polishing

High quality self-polishing antifouling, based on copper and on organic substances with synergetic action. Especially suitable for boat hulls that are sailing at moderate speed (< 25 knots). The patented binder technology avoids fouling heap over time. The controlled release of active components achieves a perfect long-lasting antifouling function that is renewed by the friction of water on the hull. The white version of this product is usable on aluminium and its alloys, while the coloured versions are not compatible with these substrates.

**Colours:** S29277 White, S29278 Black, S29279 Red and S29280 Marine Blue.



S213



max 5 % with Thinner  
6400/D



4 h



min 24 h  
max  
9 months



7,0 m<sup>2</sup>/l



80 µ  
2 coats



### Noa Noa Active Self Polishing

Self-polishing antifouling product, based on copper and on organic substances with synergetic action. Especially suitable for boat hulls that are sailing at moderate speed (< 25 knots) and are used very often. The technology used avoids fouling heap over time. The controlled release of active components achieves a perfect antifouling function that is renewed by the friction of water on the hull. The white version of this product is usable on aluminium and its alloys, while the coloured versions are not compatible with these substrates.

**Colours:** S29281 White, S29282 Black, S29284 Blue and S29285 Red.



S214



max 5 % with Thinner  
6400/D



4 h



min 24 h  
max  
9 months



7,0 m<sup>2</sup>/l



80 µ  
2 coats



## Fisher Active

Semi-hard matrix antifouling (CDP technology) to use on high activity boats and especially suitable for temperate waters. Being a product formulated with copper salts, it is not compatible with aluminium hulls due to the risk of triggering galvanic currents. The white version of this product is usable on aluminium and its alloys, while the coloured versions are not compatible with these substrates.

**Colours:** S88221 White, S88224 Red, S88225 Blue, S88233 Black and S88227 Marine Blue.



max 5 % with Thinner  
6400/D



min 24 h  
max  
6 months



## Sibelius Light Endurance

Universal, multipurpose antifouling with high antifouling power. Its special formulation ensures a weak friction of water on the hull and makes it suitable for the protection of all types of hulls. The controlled release of active components achieves a perfect antifouling function that is renewed by the friction of water on the hull. The white version of this product is usable on aluminium and its alloys, while the coloured versions are not compatible with these substrates.

**Colours** S29251 White, S29252 Light blue, S29253 Red, S29254 Black and S29256 Marine Blue.



max 5 % with Thinner  
6400/D



min 24 h  
max  
9 months



## Noa Noa Endurance

Hard matrix antifouling suitable to protect both sailing and motor boats. It can be used both in fresh and salt water. The controlled release of active components achieves a good antifouling function, which on fast boats, is renewed by the friction of water on the hull. It is suitable for the protection of fibreglass and composite materials, wood, steel hulls. The white version of this product is usable on aluminium and its alloys, while the coloured versions are not compatible with these substrates.

**Colours** S29287 White, S29294 Red, S29293 Marine Blue and S29288 Black.



max 5 % with Thinner  
6400/D



min 24 h  
max  
9 months

## 2K anticorrosion primers and undercoats



### Sottofondo 912

2K sealing undercoat based on polyester resin for dry-on-dry paint systems. Suitable as an undercoat for finishing enamels in the yachting field, to seal and fill surfaces with different degrees of absorption. It can also be used as sealer on epoxy primers, before the topcoat, above the waterline.

Colours: S24080 White.



10-20 % with S70030



15-25 % with S70060



10:4 by volume



### Epoxy High Protection

2K high build epoxy primer. Used for hull protection in paint processes on steel, aluminium and gelcoat boats. It offers a very good barrier to water and it can be used on the ship's bottom (under the waterline) as well as on topside (above the waterline). Especially suitable to insulate the filler, it allows to obtain a high protection level with a limited number of coats. On fibreglass boats it avoids osmosis formation and it favours anti-fouling adhesion.

Colours: S24020 White - S24021 Grey.



0-10 % with S70171



10-25 % with S70171



4:1 by volume



### Black Epoxy-Tar Free

2K black epoxy coating with a high film thickness. Suitable for metal and concrete surfaces subject to permanent immersion in water. Suitable for the yachting field, to paint the underwater hull.

Colours: S24015 Black.



0-10 % with S70171



10-25 % with S70171



2:1 by volume



## Epoxy Plus

2K epoxy primer: Used for hull protection in the paint systems on steel, wood, zinc-coated steel, aluminium and gelcoat boats. It can be used on the ship's bottom as well as on topside. On fibreglass boats it avoids osmosis formation and promotes antifouling adhesion.

**Colours** S74155 White, and S74158 Grey.



10-15 % with S70171



15-25 % with S70171



9:1 by volume



7,5 m<sup>2</sup>/lt



60 μ



## Intermedio Epossidico "R"

2K hi-build epoxy undercoat. Especially suitable for paint systems where epoxy putty sealing is essential. It must be used above the waterline.

**Colours** S59012 White.



10-15 % with S70171



15-25 % with S70171



4:1 by volume



5,9 m<sup>2</sup>/lt



90 μ



## 1K anticorrosion primers and undercoats



### Sottofondo 3967

1K synthetic undercoat formulated with glyceryl phthalate resins. It must be used above the waterline over knifing putties or anticorrosive primers before the topcoats. This product can be over coated only with 1K products.

**Colours:** S24110 White.



10-20 % with S70020



20-30 % with S70110



### Resolution Primer

1K universal primer and intermedia-coat formulated with resins based on chlorinated rubber and aluminium pigments. It can be used as a tie-coat between epoxy primers and antifouling or as a sealer coat on top of unknown antifouling or hard matrix antifouling.

**Colours:** S28060 Metallic gold.



10-25 % with S70120



15-30 % with S70120



### Anticorrosiva 2000

1K anticorrosive primer based on modified alkyd resins. It contains active anticorrosive pigments for iron protection and is suitable as rot-proof wood impregnating agent. It can be used both on the ship's bottom (under the waterline) and on topsides (above the waterline).

**Colours:** S27115 Red-Orange.



15-25 % with S70120



20-30 % with S70120



## Fillers



### Plaster SiX

2K epoxy filler with low specific weight for high film thickness applications in the yachting sector. It's useable both above and under the waterline.

Its excellent adhesion and flexibility characteristics make it suitable for levelling large surfaces suitably prepared and made of steel, aluminium, fibreglass, carbon fibre and wood.

**Colours:** S26093 Sol. A White, S26094 Sol. B - Blue



Ready to use



1:1 by volume



### Plaster Finisher Grey

2K epoxy filler for finishing knifing coats. It has a fine grain and can be used for thin knifing coats aimed to close porosity of epoxy fillers and to prepare surfaces to the following painting step.

**Colours:** S25051 / S25052 Light grey.



Ready to use



1:1 by volume



### Stopdeck

Light weight epoxy filler for decks. Suitable for levelling large boat surfaces, especially decks.

**Colours:** S25005 Sol.A Grey, S25006 Sol.B Blue.



Ready to use



9:1 by volume



## Decklight 4000

2K epoxy filler with light extender for decks. Suitable for levelling large boat surfaces. It is particularly suitable for levelling decks, where it is necessary to minimise the weight by unit of volume added to the boat.

**Colours:** The mixed product is blue in color.



Ready to use



9:1 by volume



## Stopmastic 520

IK filler based on synthetic resins. Especially indicated for low film thickness knifing applications on large surfaces. Used for IK paint systems.

**Colours:** S25030 White.



Ready to use





**Epoblok**

2K high-build epoxy anti-osmosis coating. Solvent-free and with high reactivity. It forms a waterproof isolating barrier avoiding osmosis formation on fibreglass boats. Epoblok is suitable not only for fibreglass, but also for wooden boat impregnation, especially for boat restoration when ageing has deteriorated the wood fibre. It caulks planking, seals wooden board joints and is suitable for all parts where a high impermeability is required. Thanks to its impermeability characteristics it is suitable for painting under the waterline (the ship's bottom).

**Colours:** S24122 Amber transparent.



max 5% with S70171



**Epoblok impregnante**

2K epoxy coating forming a waterproof isolating barrier protecting from water penetration. It is especially suitable for wood impregnation and its low viscosity allows a good penetration into the pores.

**Colours:** S24124 Transparent.



max 5% with S70171



**Epoblok System Kit**

The system can be made of a resin with relevant hardener or alternatively, combined with additives such as: microspheres, microfibres, thickening additive, phenolic microspheres and accelerator. This system can satisfy different needs such as gluing, wood impregnation, fibreglass repair, osmosis prevention and refitting, caulking of different substrates, etc. It is therefore a highly versatile system for boat protection and refitting.

**Colours:** S24130 Amber transparent.

- S24132 Glass microspheres**
- S24134 Thickening additive**
- S24135 Phenolic microspheres**



Ready to use





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Produzione in Italia



## Isofan Marine System



### Isofan Marine HP Premium ISM1...

HS 2K high gloss topcoat, easy to polish, with high performance for the Yachting field. Formulated with modified acrylic resins assuring the highest levels of weather resistance and of workability. Its high flow properties make this finish especially suitable for the professional painting of large surfaces in SuperYacht industry.

**Colours:** Available in the colour range Yachting Color Master and Yachting solid color selection.



50-70 % with SM00780, SM00700 or SM00715



20-40 % with SM00780, SM00700 or SM00715



20-40% with SM00720



### Isofan Marine Fast Finish ISM2...

2K high gloss topcoat easy to polish, for painting Yachts. Formulated with modified polyester / acrylic resins producing a high quality finish with speed of application and flow. Its characteristic of fast application allows the product to be used at low temperatures and can be applied on medium-size surfaces thus minimizing superficial defects (dirt).

**Colours:** Available in the colour range Yachting Color Master and Yachting solid color selection.



### Isofan Marine Classic ISM3...

2K Topcoat for the yachting field. Formulated with polyester resins it is especially recommended for brush or roller/brush application above the waterline (upper works).

**Colours:** Available in the colour range Yachting Color Master and Yachting solid color selection.



### Isofan Marine Structured ISM25-26

2K semi-gloss topcoat with orange peel effect for the yachting field. Formulated with polyester resins; its viscosity has been optimised to obtain a marked orange peel effect. Especially designed to hide possible substrate defects, it is suitable on boats interiors, decks and superstructures.

**Colours:** Available in the colour range Yachting Color Master and Yachting solid color selection.



max 10% with  
SM00780, SM00700  
or SM00715



4:1 by volume



### Isofan Marine 2K Basecoat ISM5...

2K metallic, pearl or solid matt base coat for the Yachting industry; it can be over coated with Clear Coat. Manufactured using high quality resins. ISOFAN MARINE series basecoat ensure the highest levels of weather resistance and workability. Its balanced composition produces the best uniformity (no clouding) and makes this finish especially suitable for the professional painting of large surfaces in Yacht, Super Yacht and Marine industry.

**Colours:** Available in the colour range Yachting Color Master and Yachting effect color selection.



100-120 % with  
SM00780, SM00700  
or SM00715



10:1 by volume



### Isofan Marine 2K Basecoat Prof ISM6...

2K metallic, pearl or solid basecoat to overcoat with clearcoat of the yachting field. Formulated with polyester resins modified with cellulose acetate butyrate, ensures the highest weather resistance and workability through the overcoating of clearcoats of the ISOFAN MARINE range. The especially slow drying and the solvents balanced evaporation make the formulation suitable for the application of large surfaces and favour good homogenisation. This makes this basecoat especially suitable for professional overcoating in the yachting and super yachting field.

**Colours:** Available in the colour range Yachting Color Master and Yachting effect color selection.



40-60 % with  
SM00780, SM00700  
or SM00715



10:2 by volume

## Isofan Marine System



### Isofan Marine Acrylic Uv Filter Clearcoat LSM00400...

2K clearcoat, high gloss. Manufactured using high quality acrylic resins, ISOFAN MARINE series clearcoats assure the highest levels of weather resistance and workability. The outstanding dilatation features make this finish especially suitable for the professional painting of large surfaces in Yacht, Super Yacht and Marine industry.

**Colours:** LSM00400 Transparent.



10-15 % with SM00780, SM00700 or SM00715



2:1 by volume



### Isofan Marine Top coat Matt ISM8

2K matt topcoat for the Yachting field. Formulated with acrylic resins, it features a uniform matt aspect and good scratch and humidity resistance, making it suitable for painting in the marine field (hull interiors, ceilings, furniture, etc.).

**Colours:** Available in the colour range Yachting Color Master and Yachting solid color selection.



25 % with SM00780, SM00700 or SM00715



4:1 by volume



### Isofan Marine Undercoat ISM9

2K acrylic sealer/filler for dry-on-dry systems suitable as an undercoat for painting Yachts, in order to seal and to fill surfaces which have different degrees of absorption. It ensures the best result as regards quality of finish and adhesion.

**Colours:** LSM00900 White + 11 colours available in the Yachting Color Master.



15-35 % with SM00780, SM00700 or SM00715



4:1 by volume

## 2K Enamels



### Glasstop Bucciato Versilia

2K semi-glossy polyurethane topcoat with orange peel effect. It has good weather resistance. Especially suitable in the yachting field to hide some substrates' defects, it is used for boat internal surfaces or for painting of the deck and superstructure.

**Colours:** S39080 White.



5-10 % with  
S70030  
or S70060



10-15 % with  
S70060



60'



3:1 by volume



2,6 m<sup>2</sup>/l



200 μ



### Glasstop

2K glossy polyurethane topcoat, based on polyester resin. Recommended for painting in the yachting field above the waterline. It has good mechanical properties and good weather resistance.

**Colours:** S313... available in the Glasstop standard colours.



20-30 % with  
S70030



25-40 % with  
S70060



60'



3:1 by volume

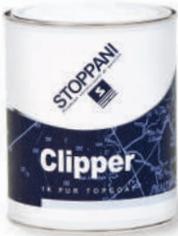


8 m<sup>2</sup>/l



70 μ

# 1K Enamels



## Clipper

1K glossy topcoat, of polyurethane nature. The high light fastness and the excellent resistance in the marine environment make it especially suitable as a finish in a 1K paint system in the yachting field. Suitable for painting above the waterline.

**Colours:** S303... available in the Clipper standard colours.



S100

10-20 % with S70020 or S70050

10-25% with S70020 or S70110



60'

6 m²/lit

90 µ



## Clipper Satinato

1K satin polyurethane topcoat. The high light fastness and the excellent resistance in the marine environment make it especially suitable as a finish in a 1K paint system in the yachting field. Its satin finish makes it especially suitable for boat interiors.

**Colours:** S30350 White.



S101

10-20 % with S70020 or S70050

10-20% with S70020 or S70110



60'

5 m²/lit

90 µ



## Clipper Interno scafi 8257

1K matt, fast drying, alkyd topcoat suitable for hull interior protection and for gratings, bilges, engine rooms.

**Colours:** LS710920 White and LS710900 Grey.



S102

5-10 % with S70020

10-30% with S70020 or S70110



60'

4 m²/lit

90 µ



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Sede e stabilimento in Italia  
S.p.A. - 20139 Milano - Italy

## 2K Varnishes



### Starglass Clear U.V.

2K polyester transparent glossy varnish. Good flow and outdoor resistance. Especially suitable as a wooden boat finish.

**Colours:** S31753 transparent.



10-30 % with S70030

30-60 % with S70060



3:1 by volume



### Glasstop Clear U.V.

2K polyurethane glossy varnish based on polyester resin. Its flexibility makes it especially suitable for wood painting. Resistant to the marine atmosphere, it is suitable as a finish of mahogany boats and of other valuable woods above the waterline.

**Colours:** S68096 transparent.



15-20 % with S70030

30-40 % with S70060



2:1 by volume



### Vernice Poliuretantica 910

2K polyurethane varnish based on fast drying polyester resin for wood. Suitably thinned it can be used as impregnating agent for wooden boat painting above the waterline (upper works).

**Colours:** S68030 transparent.



15-20 % with S70030

15-30 % with S70060



2:1 by volume



### Vernice Poliuretantica 918 Satinata

2K polyurethane satin varnish based on polyester resin for wood. Suitable for boat internal finishes.

Colours: S68060 transparent.



5-10 % with S70030

15-30 % with S70060



30' 2:1 by volume

5,9 m<sup>2</sup>/lt

50 μ



### Vernice Poliuretantica Tix U.V.

2K polyurethane thixotropic varnish based on fast drying polyester resin for wood. It allows you to obtain paint systems on wood with reduced number of coats thanks to its high film thickness during the application. It must be used for boat painting above the waterline. The presence of U.V. filters ensures a high weather protection.

Colours: S68050 transparent.



15-30 % with S70030

20-40 % with S70060



60' 2:1 by volume

9,1 m<sup>2</sup>/lt

50 μ

# 1K Varnishes



## Vernice Clipper Lucida U.V.

1K glossy varnish, of polyurethane nature. The high light fastness and the excellent resistance in the marine environment make it especially suitable as a finish in a 1K paint system in the yachting field. Suitable for painting above the waterline.

**Colours:** S65302 Amber transparent.



10-15 % with S70020

10-20 % with S70110



60'

6 m<sup>2</sup>/lt

90 μ



## Vernice Clipper Opaca U.V.

1K satin varnish, of polyurethane nature. The high light fastness and the excellent resistance in the marine environment make it especially suitable as a finish in a 1K paint system in the yachting field. Suitable for painting above the waterline.

**Colours:** S65303 Amber transparent.



15-20 % with S70020

20-30 % with S70110



60'

5 m<sup>2</sup>/lt

90 μ



## Top Wood Varnish

1K varnish with high gloss and very good weather resistance. Formulated with phenolic resins and Tung oils. This varnish has been enriched with special UV filters helping its resistance to the most severe climatic conditions. The high protection level and flexibility make it especially suitable for finishing boat internal and external surfaces. It is suitable for new or already painted wood and is useable above the waterline (upper works).

**Colours:** S65070 Amber transparent.



5-15 % with S70020 or S70050

10-20 % with S70110



60'

14 m<sup>2</sup>/lt

70-245 μ



## Vernice Classic Yacht U.V.

IK varnish formulated with baked phenolic resins and selected Tung oils. The addition of special U.V. filters protects wood from ageing process due to ultraviolet rays. Thanks to its full body, to the film flexibility and to its resistance to the marine environment aggressiveness, it is recommended to use this products for finishing boat internal and external surfaces. Especially suitable for new or already painted wood, it must be used above the waterline.

**Colours:** S65056 Amber transparent.



10-15 % with S70020

10-20%  
with S70110





## Miscellaneous products



### Antidrucciolo S55070

Non-slip additive based on polypropylene micronized wax with uniform granulometry. Used in addition to all types of 1K and 2K clear or pigmented paints, it keeps the technical characteristics unchanged and creates a non-slip surface.



### Pasta Mogano 2527

2K polyurethane colourant for new boats or wooden structures, overcoatable with 1K or 2K products. It gives the substrate a uniform aspect and, by removing wooden defects (stains, colour differences, etc.), it allows to obtain the look of the most valuable woods of the desired intensity.

Colours: S71070 Mahogany



100-120 % with S70060



3:2 by volume

*The specific treatment for valuable woods used in marine environment.*

### S71051 Teak-Life Protettivo

Protective impregnating oil for valuable woods. Suitable for the protection and preservation of different wood types used in the marine environment. It preserves wood for a long time thanks to its high penetration power into the fibres highlighting the wood's grain. It is recommended, above all, for boat and yacht decks.



Ready to use

### S86182 Teak-Life Detergente

Product with a high detergent power; especially formulated to remove salt deposits, oil and fat stains, from teak boat decks.



Ready to use

### S86181 Teak-Life Sbiancante

A product that is able to bleach teak boat decks, where ageing has created a greyish colour.



Ready to use





## Thinners

### **S70030 Dilatante 371**

Expansion thinner suitable to make brush application easy and to improve 2K polyurethane products' expansion at high temperatures.

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### **S70060 Diluente 911**

Thinner for spray and brush application of 2K polyurethane products.

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### **S70050 Dilatante 678**

Expansion thinner to make brush application easy and to improve 1K traditional synthetic or polyurethane products' expansion.

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### **S70020 Diluente 277**

Traditional thinner for brush application of 1K topcoats, fillers, primers, clearcoats and polyurethane enamels.

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### **S70110 Diluente 6209**

Thinner for spray application of 1K topcoats, fillers, primers, clearcoats and polyurethane enamels.

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### **S70171 Epoxy Thinner**

Epoxy thinner for spray and brush application of epoxy products.

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### **S70120 Diluente 6400/D**

Thinner especially designed for spray and brush application of chlorinated rubber and antifouling products.

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### **LSM00715 Fast Thinner**

Fast thinner suitable for spray application of Isofan Marine products. Particularly suitable for applications at temperature < 15°C.

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### **LSM00700 Standard Thinner**

Standard thinner suitable for spray application of Isofan Marine products.

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### **LSM00780 Slow Thinner**

Slow thinner suitable for spray application of Isofan Marine products. Particularly suitable for applications at temperature > 25°C.

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### **LSM00720 Retardant**

Retardant thinner suitable for spray application of Isofan Marine products. For applications of large surfaces at temperature >25°C, mixing ratio max. 1:1 with slow thinner in order to help the overspray absorption.

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